



# Elgaflux 211R

FLUX  
Un-alloyed

Date: 1999-04-15  
Revision: 5

**Description:**

Elgaflux 211R is an agglomerated aluminate rutile flux for general purpose welding of mild steel. It is particularly suitable for high speed butt and fillet welding.

**Welding current:**

AC  
DC+

**Redrying temperature:**

350°C, 2h

**Flux type**

Acid-rutile

**Basicity index**

0,4

Determined according to BS 4165:1984

**Product data**

| Product code | Packing |
|--------------|---------|
| 9801-0001    | 25      |

**Classification:**

|                |                |
|----------------|----------------|
| AWS A5.17-89   | F7AZ-EL12 (S1) |
| EN 756-95 (MR) | S 42.0 AARS1   |
| EN 756-95 (TR) | S3T0 AARS1     |
| EN 760-95      | F AAR 198 AC   |

**Approvals:****Note**

The flux is packed in sealed, multi-layer, moisture resistant paper bags with a diffusion-proof inner plastic liner. The materials are recyclable.